

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 (Currently amended): A thermal spray grit roller comprises:

a roller shaft having an outer periphery;

a roller body connected to the outer periphery of the roller shaft, the roller body having a circumferential outer surface; and

a grit layer comprising a plurality of individual grit particles deposited on the roller body outer surface by a thermal spray process, the grit particles each being composed of an electrically conductive material selected from aluminum, aluminum alloy, zinc, zinc alloy, copper, brass, nickel, titanium, carbon steel, stainless steel, chrome, iron, cobalt, molybdenum, and chromium carbide.

2 (Original): The thermal spray grit roller of claim 1 wherein the roller shaft has a columnar-shape and the roller body is integrally formed with the roller shaft.

3 (Original): The thermal spray grit roller of claim 1 wherein the roller shaft has a columnar-shape and the roller body is fixedly mounted to the roller shaft outer periphery.

4-9 (Canceled)

10-30 (Withdrawn)